



NUCOR

Nucor Steel - Arkansas

PO Box 30 Armorel, Arkansas 72310 Telephone (870) 762-2100 Facsimile (870) 762-2108



February 24, 2012

Environmental Protection Agency
Office of Enforcement and Compliance Assurance
Office of Federal Activities
International Compliance Assurance Division (2254A)
1200 Pennsylvania Avenue, N.W.
Washington, D.C. 20460

Re: 2011 Annual Hazardous Waste Export Report
Nucor Steel – Arkansas
EPA ID #: ARD983278243

Dear Sir or Madame:

In accordance with 40 C.F.R § 262.56, Nucor Steel – Arkansas is submitting its 2011 Annual Hazardous Waste Export Report.

Please contact me at (870) 762-2100 if you have any questions.

Sincerely,

Wayne D. Turney
Environmental Manager

Enclosure

received
SON 2/27/2012

From: (870) 762-2100
 Kimberly Rhodes
 Nucor Steel - Arkansas
 7301 E. County Road 142

Origin ID: JBRA



J12101112190225

Blytheville, AR 72315

Ship Date: 24FEB12
 ActWgt: 1.0 LB
 CAD: 9392609/INET3250

Delivery Address Bar Code



Ref # Annual Export Rpt - 2011
 Invoice #
 PO #
 Dept #

SHIP TO: (202) 564-7111 **BILL SENDER**
Intl Compliance Assurance - 2254A
US EPA, OECA
1200 PENNSYLVANIA AVE NW

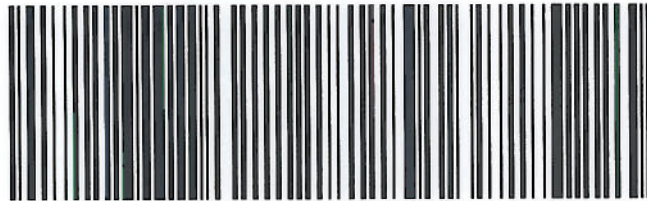
WASHINGTON, DC 20004

MON - 27 FEB A1
PRIORITY OVERNIGHT

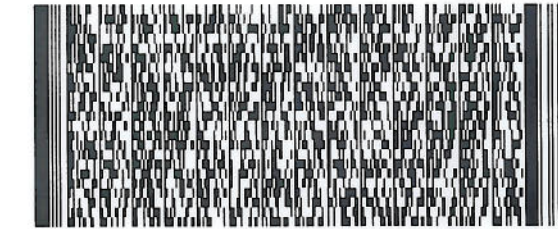
TRK# 7932 6705 1091

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2011 ANNUAL HAZARDOUS WASTE EXPORT REPORT

1. Exporter

EPA ID #: ARD983278243
Name: Nucor Steel - Arkansas
Site Address: 7301 E. County Road 142, Blytheville, AR 72315
Mail Address: PO Box 30, Armorel, AR 72310

2. Report Year

Year: January 1, 2011 to November 30, 2011

3. Consignee

Name: Zinc Nacional, S.A.
Address: Serafin Peña #938, Monterrey, N.L. Mexico 64000

4. Waste Information

Description: Emission control dust/sludge from the primary production of steel in electric furnaces

EPA Waste #: K061

DOT Info: UN 3077, RQ, Waste Environmentally Hazardous Substance, Solid, N.O.S., Class 9, PG III, K061, NAERG #171 (Emission control dust/sludge from the primary production of steel in electric furnaces)

Transporter(s): BNSF Railroad
EPA ID#: MND048341788

Waste Shipped: 14,982.50 US Tons

of Shipments: 155 railcar loads

5. Waste Reduction/Minimization Statement

Nucor Steel – Arkansas produces a wide range of coiled steel products using the electric arc furnace process. This process combines scrap metal along with various scrap substitutes to create liquid steel for casting and rolling steel to customer specifications. In 2011, we produced our steel products with over 69% scrap metal. This kept over 1.7 million tons of metal out of our nation's landfills and provided an outlet for abandoned cars that might otherwise blight our scenic landscape.

One of our waste minimization efforts is the recycling of our dust collected from our electric arc furnace operations. The dust is sent off-site for processing to recover metals for use as raw ingredients by other industries. By recycling this waste stream we are eliminating a waste stream from landfills. Recycling scrap and our dust also reduces the amount of ore needed to be mined for producing metal products. As the largest recycler in America, Nucor is a proud leader in preserving our natural resources for future generations.

6. Certification

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

Signature:  Date: 2-24-12.